



Duct-O-Wire®

CAS-2L100 DUPLEX
BI-DIRECTIONAL LASER COLLISION AVOIDANCE KIT
INSTALLATION AND OPERATING INSTRUCTIONS

- **This product incorporates IR Laser Protection Class 2; visible laser light.**
- **Do Not Stare Into The Laser Beam!**
- **C1,C2 Relay coils are 120VAC rated.**
- **The Q1,Q2,Q3,Q4 coils are controlled by a 24 VDC laser.**
- **This unit may not be suitable for all applications.**
- **Before installation you will need a qualified technician to verify this unit will work with your application.**

The Duct-O-Wire® CAS-2L100 DUPLEX Two Event Laser Collision Avoidance Kit comes with (2) Laser Sensor Units, (2) Sensor Mounting Brackets and Hardware, (2) 10 Meter Data Cables, (1) DIN Mounted Power/Relay Module, (2) Reflector Arrays with Mounting Hardware, Schematic Sheets and Warning Labels.

Laser Class2 Max Power 4.1 mW Time Base 100 s Pulse Duration 1.3 ms

Wave Length 650 nm Compliance: 21 CFR PART 1040 ENC60825-1:2003-10

MAKE CERTAIN THAT THE POWER SUPPLY IS DISCONNECTED BEFORE INSTALLING, REPAIRING, OR MAKING ADJUSTMENTS TO THIS DEVICE. THIS DEVICE IS TO BE INSTALLED BY QUALIFIED ELECTRICAL PERSONNEL ONLY.

MOUNTING AND ALIGNMENT

1. Mount sensor and reflector using supplied bracket and hardware to suitable locations for stability and proper alignment. Use 3 point alignment method to ensure the laser and reflector are in a straight line, both horizontally and vertically true.
2. Connect the supplied data cable to the sensor and power/relay module per the drawing.
3. Attach the supplied Laser Warning Label in the immediate vicinity of the sensor unit.
4. Connect 110 VAC to the transformer per the schematic drawing.
5. A visible red light will be seen from the sensor to the reflector. **Do Not Stare Into the Laser Light.**

SENSOR PROGRAMMING-FEET MODE (Use a pen or small blunt object for improved response)

NOTE: ALL BUTTON PRESSES MUST BE DONE WITHIN 15 SECONDS

1. Press and release the **Mode/Enter** button until **EF** is displayed. (multiple presses)
2. Press and release the **SET** button.
3. Press and release the **Mode/Enter** button until **Uni** is displayed. (6 button presses)
4. Press and hold the **SET** button until **FEET** is displayed, and release.
5. Press and release the **Mode/Enter** button once to confirm.
6. Wait 15-20 seconds and the unit will return to the "run" mode.
7. When sensor is in Run mode, distance to target is displayed in feet.

SENSOR PROGRAMMING-SET POINT 1 (First Event Distance Q1 and Q3)

NOTE: If the desired distance is passed, the counter will need to be advanced until the set point is displayed again. ALL BUTTON PRESSES MUST BE DONE WITHIN 15 SECONDS.

1. Press and release the **Mode/Enter** button until **SP 1** is displayed. (2 presses)
2. Press and hold the **SET** button until the desired distance for the first event is displayed, then release.
3. NOTE: Minimum distance is 1 meter (3.28 feet).
4. Press and release the **Mode/Enter** button once to confirm. The display will show SP 1.

5. Wait 15 to 20 seconds and the unit will return to the “run” mode.

SENSOR PROGRAMMING-ENABLE SET POINT 2

NOTE: ALL BUTTON PRESSES MUST BE DONE WITHIN 15 SECONDS

1. Press and release the **Mode/Enter** button until **OU2** is displayed. (3 presses)
2. Press and hold **SET** button until **Hno** is displayed, then release.
3. Press and release the **Mode/Enter** button to confirm.
4. Wait 15 to 20 seconds and the unit will return to the “run” mode.

SENSOR PROGRAMMING-SET POINT 2 (Second Event Distance Q2 and Q4)

NOTE: ALL BUTTON PRESSES MUST BE DONE WITHIN 15 SECONDS

1. Press and release the **Mode/Enter** button until **SP 2** is displayed. (4 presses)
2. Press and hold the **SET** button until the desired distance for the second event is displayed, then release.
3. NOTE: Minimum distance is 1 meter (3.28 feet).
4. Press and release the **Mode/Enter** button once to confirm. The display will show **SP 2**.
5. Wait 15 to 20 seconds and the unit will return to the “run” mode.

****REPEAT STEPS FOR 2ND SENSOR****

YOUR LASER COLLISION AVOIDANCE SYSTEMS SHOULD NOW BE READY TO OPERATE. PLEASE ENSURE THAT THE LED'S ON THE CONTROL UNIT LIGHT WHEN CRANE IS MOVED TO EACH SET POSITION.

FACTORY RESET-ONLY IF REQUIRED

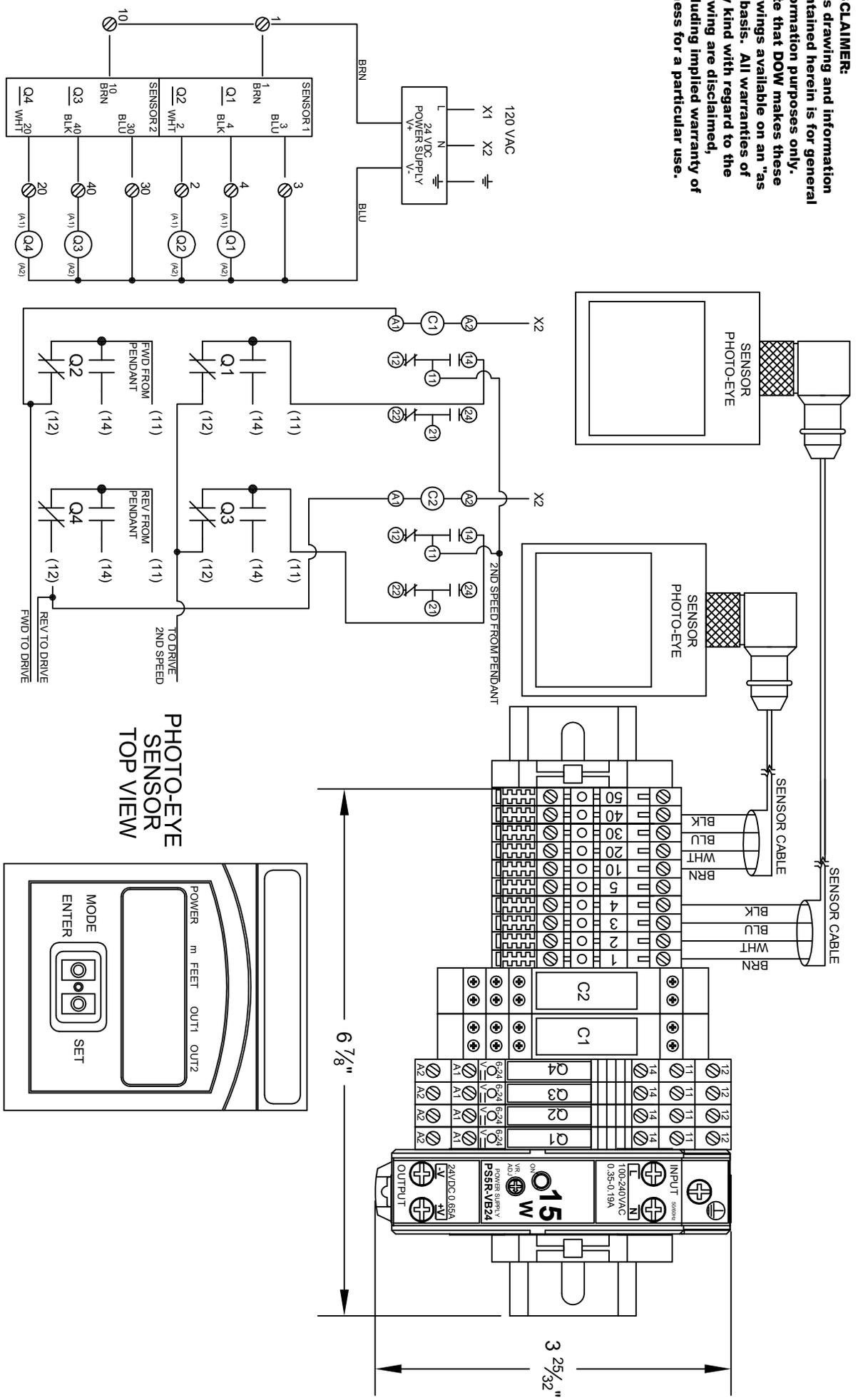
1. In the event that improper selections were made during the previous sensor programming steps, it may be necessary to reset the unit to factory settings. Perform the following steps **ONLY** if required or the sensor is not responding as intended.
2. Press and release the **Mode/Enter** button until **EF** is displayed. (multiple presses required)
3. Press and release the **SET** button once.
4. Press and release the **Mode/Enter** button until **rES** is displayed
5. Press and hold **SET** button until ---- (4 dashes) is displayed
6. Confirm by pressing the **Mode/Enter** button once.
7. After performing the factory reset you must repeat the SENSOR PROGRAMMING steps outlined in the steps above.

*****The Duct-O-Wire® CAS-2L100 Duplex includes two extra relays that make it possible to split the 2nd speed from your pendant into two separate signals to the VFD drive. You will need to change your drive settings from infinitely variable to stepping.*****

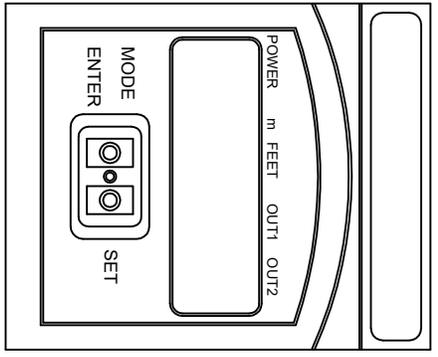
The C1,C2 contacts are rated 120VAC. If you need a 24VDC rated coil please consult factory.
The Q1,Q2,Q3,Q4 relays are controlled by a 24VDC laser.

C1 is controlled from the Q2 Forward relay.
C2 is controlled from the Q4 Reverse relay.
Q1 is Forward 2nd speed.
Q3 is Reverse 2nd speed.

DISCLAIMER:
 This drawing and information contained herein is for general information purposes only. Note that DOW makes these drawings available on an "as is" basis. All warranties of any kind with regard to the drawing are disclaimed, including implied warranty of fitness for a particular use.



**PHOTO-EYE
 SENSOR
 TOP VIEW**



TOLERANCES: PLUS OR MINUS

FRACTIONS: 1/32"
 .X -0.15
 .XX -0.10
 .XXX -0.05
 .XXXX -NTD.

NOTES:

MAATL: PART NO:
 FINISH: ASSY NO:

OVERALL DIMENSIONS: L x W x H
 OVERALL DIMENSIONS: 6-7/8" x 3-25/32" x 3-7/8"
 C1 AND C2 ARE 120 VAC COIL

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1351 WEST SECOND ST.
 OCONOMOWOC, WI 53066
 800-434-0062

REV	DESCRIPTION	DATE	APPROVED	REV. NO.	SHEET	JOB NO	DRAWING NO.
					1 of 1		CAS-2L100 DUPLEX

DATE: 02/26/2018
 DRAWN BY: APL
 APPROVED BY:
 SCALE:

TITLE:
CAS-2L100 DUPLEX LASER COLLISION AVOIDANCE

FINISH: 63/√MAX.
 .002"